Japanese Kokai Patent Application No. Sho 60[1985]-239743

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#### RECORDING MEDIUM

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[There are no amendments to this patent.]

#### Claim

Applicant:

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A recording medium in which a monomolecular film or a cumulative monomolecular film comprising a host molecule having a hydrophilic group, a hydrophobic group, and an enclosure group, and a guest molecule enclosed in the above-mentioned host molecule, is produced on a carrier to form a recording layer, and the complex composition ratio of the above-mentioned host

molecule and guest molecule is not an equimolar ratio in a practical sense.

## Detailed explanation of the invention

## (1) Field of the technology

The present invention pertains to a recording medium in which recording is performed by utilizing the chemical change or physical change of a monomolecular film consisting of an enclosure complex or cumulative monomolecular film layer.

## (2) Background of the technology

A variety of recording mediums having an organic compound as a recording layer are known.

For example, an optical recording medium in which a thin-film organic compound is used as a recording layer is disclosed in, for example, Japanese Kokai Patent Application No. Sho 56[1981]-16948 and Japanese Kokai Patent Application No. Sho 58[1983]-125246. In each case, it pertains to a laser recording medium in which an organic colorant is used as the recording layer, and recording and playback are achieved with a laser beam. In particular, the medium disclosed in Japanese Kokai Patent Application No. Sho 58[1983]-125246 has a recording layer consisting of a thin film of a cyanine dye indicated by (I) below.

The cyanine dye indicated by chemical structure (I) is coated onto a plastic base to form a thickness of 1000 Å or less, for example, a thickness of approximately 300 Å, by means of a rotary coating machine, and a thin film is produced. When the distribution of the molecular orientation within the film is random, optical scattering occurs within the film when photoradiation is applied, and the degree of chemical reaction that occurs upon application of each type of radiation varies on a microscopic level. For this reason, a recording medium with a uniform molecular distribution and orientation within the film is desirable, and a reduced film thickness is required for increased recording density. However, when a coating method is used, the limitation in the thickness of the film is approximately 300 Å, and random molecular distribution and orientation within the film was difficult to achieve.

It is stated in Japanese Kokai Patent Application No. Sho 56[1981]-42229 and Japanese Kokai Patent Application No. Sho 56[1981]-43220 that a cumulative film of diacetylene compound with a high light quantum effect [sic; possibly, quantum yield] and high resolution suggested as a resist material can be applied to thin-film electrooptical devices, electroacoustic devices, piezopyroelectric devices, etc., as well as resist materials.

Recently, an improvement in the method of manufacturing diacetylene compound cumulative film has been disclosed in Japanese Kokai Patent Application No. Sho 58[1983]-111029. The

diacetylene compound cumulative film produced on a base by the method described in the above-mentioned invention undergoes polymerization upon application of ultraviolet [radiation] and produces a diacetylene compound polymer film, or masking is used and ultraviolet [radiation] is applied to perform a partial polymerization and the nonpolymerized portion is removed to produce a pattern, and the result is used as a thin-film optical device or integrated circuit element.

However, all of the above-mentioned methods are limited to diacetylene compounds, and the possibility of erasing the recording when used as a thin-film optical device is not discussed at all.

Meanwhile, as a means to eliminate the above-mentioned problems, an optical recording medium that can be used repeatedly is produced by forming a recording layer consisting of a monomolecular film or monomolecular cumulative film comprised of at least a photopolymeric monomer containing a hydrophilic, a hydrophobic, and at least one unsaturated bond in the molecule on a base and is disclosed in Japanese Patent Application No. Sho 58[1983]-190932.

In all of the above-mentioned diacetylene compound cumulative films and monomolecular films or monomolecular cumulative films comprised of a photopolymeric monomer, a method of manufacturing in which a hydrophilic and hydrophobic group are introduced to the photoreactive compound, which is deposited directly on a base, is used. As a result, it is difficult to produce films with various functions using a simple method, and a reduction in the photoreactivity of the film results from introduction of the hydrophilic group and hydrophobic group.

Furthermore, to control the molecular orientation within the film, which is very important for high-density recording, a very complex operation is required.

In an effort to eliminate the above-mentioned problems in the conventional technology, and as a result of their research on 1) a method of producing a variety of functional films using a relatively simple method, 2) a method in which the above-mentioned film formation is carried out in such a manner that the properties of the functional molecule are not reduced even when a reduced film is used, and 3) a method in which orientation of the film molecular structure is performed in the in-plane direction of the film to provide a high orientation without a special operation, thereby, the present invention was accomplished. Furthermore, it was easily possible to produce a high-quality recording medium with high sensitivity and high resolution using the above-mentioned method.

### (3) Disclosure of the invention

The objective of the present invention is to produce a high-density recording medium capable of chemical or physical changes on the molecular level based on extrinsic properties.

Also, the objective is to produce a superior medium regarding the molecular orientation within the plane of the medium which is an important factor for high-density recording at the molecular level than those produced by conventional methods. Furthermore, the objective is to produce a medium with a variety of properties through a relatively simple change in the operation during production of the above-mentioned recording medium.

The above-mentioned objectives of the present invention can be achieved by the present invention described below.

A recording medium in which a monomolecular film or a monomolecular layer cumulative film comprised of a host molecule having a hydrophilic group, a hydrophobic group, and a group whereby inclusion (enclosure complex) of other molecules is made possible (host molecule), and a different type of molecule enclosed by a host molecule (guest molecule) is produced on a carrier to form a recording layer, and the composition ratio of the above-mentioned host molecule and guest molecule is not an equimolar ratio in a practical sense.

The material that comprises the recording layer of the present invention consists of two types of molecules, a molecule having at least one group containing a hydrophilic group, a hydrophobic group, and a group whereby inclusion of a different molecule is made possible (which is referred to as the host molecule), and a different type of molecule enclosed in the above-mentioned host molecule (which is referred to as the guest molecule). When the monomolecular film, or cumulative monomolecular film layer of the enclosure complex made of the above-mentioned host molecule and guest molecule is deposited onto a carrier, the recording medium of the present invention can be produced. Between the above-mentioned two types of molecules, it is necessary for one or both of them to change either chemically or physically based on external factors such as light, heat, electrical energy, or magnetic fields. In other words, in the recording medium of the present invention, recording is carried out utilizing the above-mentioned chemical change or physical change.

The host molecule that can be used in the present invention, as described above, is a molecule having a hydrophilic group, a hydrophobic group, and a group capable of forming at least one enclosure complex with a different type of molecule, and capable of forming an enclosure complex that is not equimolar with respect to the guest molecule in a practical sense. As typical examples of structural elements capable of forming the hydrophilic group or hydrophobic group within the molecule, a variety of commonly known hydrophilic groups and hydrophobic groups can be mentioned. The group capable of forming an enclosure complex with a different type of molecule can be produced by introduction of hydroxy groups, carbonyl groups, carboxyl groups, ester groups, amino groups, nitrile groups, thiol groups, imino groups, etc. In the following, the above-mentioned host molecule is explained in specific terms using a host molecule having hydroxy groups indicated by general formulas (IIb)-(IIc) as examples.

$$R_1 - C - C = C - C = C - C - R_2$$

$$OH OH$$

$$R_1 \longrightarrow R_2$$

(In this case, X = H or  $C_6H_5$ .)

In other words, having a hydrophilic group and hydrophobic group within the molecule means, for example, in the above-mentioned chemical structure, a hydrophilic group exists on

either  $R_1$  or  $R_2$ , and a hydrophobic group exists on the other, or both  $R_1$  and  $R_2$  exhibit hydrophilic properties or hydrophobic properties in relation to groups other than those two. Regarding the structure of  $R_1$  and  $R_2$ , when a hydrophobic group is to be introduced, a long-chain alkyl group with 5-30 carbon atoms is especially suitable, and when a hydrophilic group is to be introduced, a fatty acid with 1-30 carbon atoms is especially suitable.

For specific examples of the host molecule used in the present invention, diacetylene diol derivatives (Nos. 7-12, Nos. 22-27), hydroquinone derivatives (Nos. 13-15, Nos. 18-30), etc., can be mentioned as suitable examples. It should be noted that in the following, m and n each represent a positive integer, Z represents  $-CH_3$  or -COOH, and Ph represents  $-C_6H_5$ .

## [Examples of diacetylene diols]

$$CH_3 - (CH_4)_m - O - \bigcirc - CD - C = C - C = C - CD - O - (CH_2)_n - COOH$$

$$OH \qquad OH$$

$$30 \ge m + n \ge 5, n \ge 1$$

 $30 \ge m + n \ge 5$ ,  $n \ge 1$ 

 $30 \ge m + n \ge 5$ ,  $n \ge 0$ 

30 ≥ m + n ≥ 5, n ≥ 0

## [Examples of hydroquinone derivatives]

 $30 \ge m + n \ge 13$ ,  $n \ge 0$ 

30≥ a + a ≥ 9. a≥

# [Examples of diacetylene diol derivatives]

$$Z - (CH_{t})_{a} - \overset{H}{C} - C = C - C = C - (CH_{t})_{a} - Z$$

$$\overset{\circ}{OH} \overset{\circ}{OH}$$

$$30 \geq a \geq 3$$

$$Z-(CH_z)_a-\overset{Ph}{C}-C=C-C=C-\overset{!}{C}-(CH_z)_a-Z$$

$$\overset{!}{OH}\overset{OH}{OH}$$

$$Z - (CH_1)_n - O \longrightarrow O \longrightarrow C - C = C - C = C - C \longrightarrow O \longrightarrow O - (CH_1)_n - Z$$

$$0H \qquad OH \qquad OH$$

$$30 \ge n \ge 1$$

$$Z - (CH_t)_a - O - \bigcirc - \bigcirc - \bigcap_{\substack{i \\ OH}} - C = C - C = C - C - \bigcirc_{\substack{i \\ OH}} \bigcirc - O - (CH_t)_a - Z$$

$$Z-(CH_{2})_{n}-\bigcirc -\begin{matrix} H & H & H \\ -C-C=C-C=C-C=C-C & OH & OH \end{matrix}$$

$$OH & OH & OH$$

$$30 \ge n \ge 1$$

$$Z - (CH_t)_n - \bigcirc - \bigcirc - \bigcirc - C = C - C = C - \bigcirc - \bigcirc - \bigcirc - \bigcirc - (CH_t)_n - Z$$

$$0H \qquad 0H$$

$$30 \ge n \ge 1$$

<sup>&#</sup>x27;[Editor's note: compound Nos. 16-21 not present in original.]

[Examples of hydroquinone derivatives]

$$Z-(CH_1)_a$$
 OH OH

30 ≥ a ≥ 5

$$z - (CH_1)_a - O - O - (CH_1)_a - Z$$

30 ≥ n ≥ 1

30 ≥ n ≥ 1

With the exception of substitution of a long-chain alkyl group or long-chain carboxylic acid for the host molecule, and introducing hydrophilic properties or hydrophobic properties, the above-mentioned compounds themselves are known compounds; furthermore, formation of a crystalline enclosure complex of the host molecule that is not modified with a long-chain alkyl group, etc., is also described in the Journal of the Chemical Society of Japan, No. 2, pp. 239-242 (1983).

For the guest molecule capable of producing an enclosure complex with the above-mentioned host molecules, in general, molecules capable of forming a strong hydrogen bond with the host molecule are desirable. For this reason, as described above, when the host molecule has a hydroxy group as the enclosure group,

aldehyde, ketone, amine, sulfoxide, etc., can be mentioned as guest molecules. Furthermore, for guest molecules, different types of halogen compounds, or  $\pi$ -electron compounds, in other words, alkene, alkyne, arene, etc., can be selected. In either case, a molecule having a structure that makes it possible for the enclosure complex produced to have a desired image formation ability [is selected].

In the following, specific examples of guest molecules with different functions are shown.

(1) For specific examples of guest molecules that can be used for an optical recording medium that utilizes the dimerization reaction of the guest molecule, olefin compounds (Nos. 31-34), diolefin compounds (Nos. 35-38), anthracene derivatives (No. 39), 2-aminopyridinium (No. 41), etc., can be mentioned.

[Examples of olefin compounds]

$$\begin{array}{c}
X & 0 \\
-CH = CH - C - R & (X = -H, -0 - CH_3, -P - CH_3) \\
R = -H, -C_3H_3, -OH, -OCH_3)
\end{array}$$

$$\begin{array}{c}
\bigcirc \\
\bigcirc \\
\bigcirc \\
-\text{CR} = \text{CH} - \text{C} - \text{R}
\end{array}$$

$$\begin{array}{c}
\bigcirc \\
( \text{R} = -\text{H}, -\text{C}_{\bullet}\text{H}_{\bullet}, -\text{OH}, -\text{OCH}_{\bullet})
\end{array}$$

NC-CH=CH-CN

Key: 1 or

 $R_1OOC-CH=CH-COOR_1$ (  $R_1=R_2=CH_3$   $\stackrel{\bullet}{\times}$   $\stackrel{\bullet}{\times}$  H  $R_1=CH_3$  ,  $R_2=H$  )

# [Examples of diolefin compounds]

( 
$$Ar = - \bigcirc$$
 For  $Ar' = \bigcirc$  ,  $Ar' = - \bigcirc$  ,  $Ar'$ 

$$(R-C-CH=CH)_{r,A,r}$$

$$(Ar = -\bigcirc - For, R = HO-, CH_{r,O-}, C_{r,H_{r,O-}}, \bigcirc -O-, NH_{r,-}, O_{r,N-}\bigcirc -O-, Ar = -\bigcirc For, R = CH_{r,O-})$$

$$No. 37$$

$$CN$$

$$R-CH=CH-\bigcirc -CH=C-R (R=-COOCH_{r,O-}-COOC_{r,H_{r,O}})$$

$$No. 38$$

[Examples of anthracene derivatives]

( 
$$R = CH_1^-$$
 ,  $CHO^-$  ,  $-COOC_2H_1$  ,  $Br^-$  )

[Examples of acrydinium derivatives]

$$R$$
 $X^{-}$ 
 $X^{-}$ 

[2-aminopyridinium]

$$NH_t$$
 ·  $X^-$  (  $X^- = C1^-$ ,  $Br^-$ ,  $I^-$  )

(2) For specific examples of guest molecules that can be used for a recording medium that utilizes sublimation of the guest molecule, ketones (No. 42), epoxides such as 1,2-epoxypropane (No. 43), ethylenimine (No. 44), benzene (No. 45), chlorides such as dichloromethane and chloroform (Nos. 46, 47), bromides such as methyl bromide (No. 48),

CH,CI,

CHC1,

CH,Br

etc., can be mentioned.

As a method of producing the monomolecular film or cumulative monomolecular film layer of the enclosure complex comprised of above-mentioned host molecules and guest molecules, for example, the Langmuir-Blodgett (LB method) developed by I. Langmuir et al. can be used. The LB method is a method in which a monomolecular film or cumulative film of the monomolecular layer is produced by utilizing the tendency of molecules to form a monomolecular layer on the surface of water with the hydrophilic group facing downward when an appropriate balance is retained in a molecular structure having a hydrophilic group and hydrophobic group in the molecule (that is, balance of the two properties). The monomolecular layer on the surface of the water is a two-dimensional system. When the molecules are distributed at random and form a "gaseous film", the equation of a two-dimensional ideal gas can be established between surface area A and the surface pressure  $\pi$  per molecule,  $\pi$  A = kT. In this case, k is Boltzmann's constant and T is the absolute temperature. When A is adequately reduced, the intramolecular interaction increases and forms a "condensed film" (or solid film) consisting of a two-dimensional solid material. The condensed film can be transferred to the surface of a carrier comprised of a different material or having a different shape such as a glass base, one layer at a time. As a specific example

of the method of producing the monomolecular film (which is referred to as a complex monomolecular film), or complex monomolecular cumulative film of the host molecule that includes the guest molecule of the present invention, five methods A-E shown below can be mentioned.

(A) The host molecule and the guest molecule of the target enclosure complex are dissolved in a solvent. [The enclosure complex] is then formed in an aqueous phase and the enclosure complex is precipitated in the form of a film. In this case, when the structure of the host molecule includes a hydrophilic group (carboxyl group) and a hydrophobic group (alkyl group) on both ends of the molecule as indicated by compounds Nos. 1-15, the enclosure complex precipitated on the aqueous phase is developed on the aqueous phase with the hydrophilic group of the host molecule facing the aqueous phase regardless of the hydrophilic and hydrophobic properties of the guest molecule. On the other hand, when the host molecule takes on the structure indicated by compounds Nos. 16-30,  $Z = -CH_3$ , wherein both ends of the molecule consist of only hydrophobic groups, the enclosure complex develops on the aqueous phase with the hydrophilic group of the guest molecule facing the aqueous phase as indicated by Figure 4. Also, for Z = -COOH, wherein both ends of the molecule consist only of hydrophilic groups, the enclosure complex develops on the aqueous phase with the hydrophilic group of the host molecule facing the aqueous phase as indicated by Figure 5.

Subsequently, a partition board (or a float) is provided so that spreading of the precipitate on the aqueous phase does not occur freely, the area of spread is restricted, the state of

spreading of the film material is controlled, and the surface pressure  $\pi$  in proportion to the state of spreading is obtained. The partition board is then moved, the area of spread is reduced, the state of spread the film material is controlled, the surface pressure is slowly increased, and a surface pressure  $\pi$  suitable for production of the cumulative film can be obtained. The surface pressure is retained, the cleaned carrier is carefully placed in vertical motion, and the complex monomolecular film is transferred to the carrier. The complex monomolecular film is produced as described above, the above-mentioned operation is repeated, and a complex monomolecular cumulative film layer with a desired degree of buildup can be produced.

In order to transfer the monomolecular layer onto the surface of the carrier, in addition to the above-mentioned dipping method, the horizontal adsorption method, rotational cylinder method, etc., can be mentioned. The horizontal adsorption method is a method in which the carrier is brought into contact with the surface of the water horizontally and transfer is performed, and the rotational cylinder method is a method in which a cylindrical carrier is rotated on the surface of the water, and the monomolecular layer is transferred to the surface of the carrier. In the above-mentioned vertical dipping method, a monomolecular layer with the hydrophilic group of the host molecule facing the carrier side can be produced when a carrier with a surface having hydrophilic properties is pulled out of the water in a direction that crosses the surface of the water. When the carrier is transported in the vertical direction as described above, a single monomolecular layer is built up for each process. The position of the film molecules produced is

reversed in the removal process and dipping process, therefore, when the above-mentioned method is used, a Y-type film, in which the hydrophilic group and hydrophilic group of the host molecule and the hydrophobic group and hydrophobic group of the host molecule face each other between the layers, can be produced. On the other hand, in the horizontal adsorption method, the carrier is brought into contact with the surface of the water, transfer is performed, and a complex monomolecular layer with the hydrophobic group of the host molecule facing the carrier side can be produced on the carrier. In said method, a change in the direction of the film molecules produced does not occur even when built up, and an X-type film, in which the hydrophobic group faces the carrier in all layers, can be produced. A cumulative film, in which the hydrophilic group is facing the carrier side in all layers, is referred to as a Z-type film.

In the rotational cylinder method, a cylindrical carrier is rotated on the surface of the water, and the monomolecular layer is transferred to the surface of the carrier. Transferring the monomolecular layer onto the carrier is not limited to the above-mentioned methods, and when a carrier with a large surface area is used, a method in which the carrier is extruded into the aqueous phase from a carrier roll, etc., can be used as well. Also, the orientation of the hydrophilic group or hydrophobic group facing the carrier described above is a rule, a surface treatment can be provided for the carrier, and the direction can be changed.

In the above-mentioned film formation process, control of the orientation in the in-plane direction of the film material has been mainly controlled through adjustment of the surface

pressure in the past, but it has been very difficult to achieve a highly ordered orientation unless the film material is a compound with a very simple structure, for example, a straight-chain fatty acid, etc. However, in the present invention, an enclosure complex is used as a film material. Thus, a film with a highly ordered orientation can be produced relatively easily. In other words, configurations between the host molecule-guest molecule, host molecule-host molecule, and guest molecule-guest molecule are defined at the point where the enclosure complex is precipitated on the aqueous phase based on the hydrogen bonds, van der Waals forces, etc., and the host molecule and guest molecule are arranged with a crystal lattice order. Also, when only the guest molecule has functionality, chemical modification for the guest molecule, in other words, introduction of hydrophobic group or hydrophilic group, is not performed. Thus, reduction in the functionality accompanied by film formation does not occur.

- (B) A guest molecule that exhibits solubility is dissolved in the aqueous phase. Subsequently, a host molecule is dissolved with a solvent and spread onto the aqueous phase. In this case, formation of the enclosure complex takes place among the host molecule-guest molecule at the same time, and formation of a film takes place. The combination of the host molecule and guest molecule and the film formation method that follows are based on the methods described in (A).
- (C) A guest molecule that exhibits solubility is dissolved in the aqueous phase. Subsequently, the host molecules and guest molecules of the target enclosure complex are dissolved in a solvent and spread onto the aqueous phase. The combination of

host molecule and guest molecule and the film formation method that follows are based on the method described in (A).

- (D) A host molecule is dissolved in a solvent and spread onto the aqueous phase. Subsequently, a closed-system device is used and the side of the gaseous phase, that is, the space inside the device, is formed into a gas atmosphere of the guest molecule. In this case, the guest molecule on the gaseous phase side is enclosed at the same time, and an enclosure complex is precipitated in a form of a film. The above-mentioned method is especially effective for compounds in which the guest molecule has a low boiling point and is likely to vaporize, for example, acetone, etc. The combination of the host molecule and guest molecule and the film formation method that follows are based on the method described in (A).
- (E) A closed-system device is used and the side of the gaseous phase, that is, the space inside the device, is filled with a gaseous atmosphere comprised of the guest molecule. Then, the host molecule and guest molecule of the target enclosure complex are dissolved in a solvent. It is then sprayed onto the aqueous phase, and an enclosure complex is precipitated in the form of a film. The combination of the host molecule and guest molecule and the film formation method that follows are based on the method described in (A).

The complex monomolecular film and complex monomolecular cumulative film produced on the carrier using the above-mentioned methods have a high density and highly ordered orientation, and when a recording layer is made with the above-mentioned films, a recording medium having good characteristics as a high-density, high-resolution recording medium that can be used for optical

recording, thermal recording, electrical recording, magnetic recording, etc., can be produced.

When the complex monomolecular film and complex monomolecular cumulative film produced above are used as the recording layer of a recording medium, a variety of recording methods, as described below, are conceivable.

 Optical recording medium that utilizes the photodimerization reaction of the guest molecule

For example, when one of Nos. 7-15 or Nos. 22-30 is used for the host molecule, and a guest molecule having a photodimerizable double bond such as those indicated by Nos. 31-38 are used in combination, an enclosure complex having a host molecule and guest molecule composition ratio (mole ratio) of 1:2 can be produced. When the energy required to achieve polymerization such as gamma rays, X-rays, or ultraviolet [radiation] is applied to the above-mentioned complex monomolecular film or complex monomolecular layer cumulative film according to a specified pattern, dimerization takes place between the guest molecules in the irradiated areas, as indicated by equation III.

The above-mentioned reaction can occur when the distance between adjoining unsaturated bonds is 4 Å or less, but in a complex monomolecular film or complex monomolecular layer cumulative film

produced by the above-mentioned methods, not only can the dimerization product be produced easily, but also, only one type of isomer or structure among a variety of materials that are likely to be produced at the time of the dimerization reaction can be produced. In other words, the configuration between the guest molecules in the enclosure complex layer is highly ordered. Also, depolymerization does not occur after dimerization even in the dark, and areas that are not exposed to radiation remain in the monomeric form; thus, a recording based on a specified pattern can be produced as indicated by Figure 1.

Reading of the recorded information can be done by, for example, irradiation of visible light. In other words, the conjugated system of the monomer undergoes decomposition when polymerization is performed; thus, changes occur in the absorption wavelength of the visible light. The maximum absorption wavelength shifts toward the lower wavelengths; thus, playback of the information can be achieved by reading the change in spectral absorption (Figure 2).

In addition to readout of the spectral absorption by visible light, playback can be achieved by reading the change in volume and after dimerization using the schlieren method. The above-mentioned method is especially effective for a complex monomolecular film or complex monomolecular cumulative film of a compound having a structure that exhibits a significant difference in volume at the time of polymerization and after the dimerization. Also, instead of directly forming the complex monomolecular film or complex monomolecular layer cumulative film on the base, an optically conductive layer such as Se, ZnO, and CdS can be produced on the base, and a complex monomolecular film

or complex monomolecular cumulative film also is produced; thus, the difference in absorption between the monomer and the dimer can be read out electronically.

The dimer has absorption at a wavelength of 270 nm based on the cyclobutane ring, and when ultraviolet [radiation] with a wavelength of 270 nm is applied, the dimer returns to the initial monomers. Thus, erasure of the recorded information is possible (Figure 3).

Also, as the guest molecule of the photodimer, a compound such as the anthracene derivatives indicated by No. 39 can be used. In this case, the photodimerization reaction progresses according to reaction equation IV.

Also, when No. 7 is used as the host molecule, polymerization takes place between host molecules in the irradiated areas as indicated by equation V when the energy required for polymerization such as X-rays, gamma rays, or ultraviolet [radiation] is applied, and polydiacetylene is produced.

Therefore, a significant increase in the adhesion with the base is made possible when a total exposure is performed for the complex monomolecular film or complex monomolecular cumulative film. In particular, a significant increase in the chemical resistance (solvent resistance) can be observed. When the above-mentioned total exposure is performed, when the guest molecule has photodimeric properties, dimerization also takes place in the guest molecule. But when the material is used as an optical recording medium, as a case opposite to the example described above, when depolymerization is performed through application of light with a wavelength at the absorption wavelength of the cyclobutane ring (ultraviolet) according to a specified pattern, recording or display can be achieved.

For the above-mentioned optical recording medium, one with a film thickness of 100-3000  $\hbox{\normalfont\AA}$  is especially desirable.

2. Recording medium that utilizes sublimation of the guest molecule

For example, when one of the compounds indicated in Nos. 7-15 and Nos. 22-30 is used as the host molecule and a guest molecule such as [one of] Nos. 42-48 are used in combination, an enclosure complex with the host molecule and guest molecule composition ratio (mole ratio) of 1:2 can be produced. When a laser beam or electron beam having sufficient intensity for separation and vaporization of the guest molecule from the enclosure complex is applied to the complex monomolecular film or complex monomolecular cumulative film according to a specified pattern, the guest molecule remains enclosed in the host molecule in the area where radiation is not applied; thus, recording based on the above-mentioned pattern can be produced.

Readout of the recorded information is achieved by reading the existence of ultraviolet absorption based on the carbonyl group included in the compound when No. 42 is used as the guest molecule. Also, the change in the film before and after application of the laser beam or electron beam can be read out by the schlieren method, and said method is effective when the compounds indicated by Nos. 42-48 are used as guest molecules, as well. Also, when a complex monomolecular film or complex monomolecular cumulative film containing the compound of No. 42 is produced on the photoconductive layer such as Se, ZnO, or CdS, it is possible to electrically read out the difference in absorption between the complex enclosure group and the guest molecule group alone.

In the above-mentioned recording medium, one with a film thickness of 100-1000  $\hbox{\normalfont\AA}$  is especially desirable.

As indicated by the principle, the method of producing the film is very simple, and it is possible to produce a recording medium with the above-mentioned superior properties at low cost.

The carrier used for production of the above-mentioned complex monomolecular film or complex monomolecular cumulative film used in the present invention is not especially limited, but when a surfactant is adsorbed on the surface of the carrier, the complex monomolecular film is disturbed when the complex monomolecular film layer is transferred from the surface of water, and a high-quality complex monomolecular film or complex monomolecular layer cumulative film cannot be produced; thus, a carrier with a clean surface is used. For examples of carriers that can be used in this case, glass, metals such as aluminum, plastics, ceramics, etc., can be mentioned.

The complex monomolecular film or complex monomolecular cumulative film formed on the carrier is firmly bonded, and peeling or delamination from the carrier hardly occurs, but in order to further increase the adhesion, an adhesive layer can be formed between the complex monomolecular film or complex monomolecular cumulative film and the carrier. Also, the adhesion can be increased through selection of the conditions of formation of the complex monomolecular film layer, for example, concentration of the hydrogen ion in the aqueous phase, type of ion used, water temperature, carrier transport speed, etc.

It is desirable to provide a protective film on the complex monomolecular film or complex monomolecular cumulative film from the standpoint of chemical stability of the complex monomolecular

film or complex monomolecular cumulative film, but depending on the type of film-forming molecule, a protective film is not a requirement.

In the following, the present invention is further explained in specific terms with application examples. Compound Nos. 49-53 are listed in Table I.

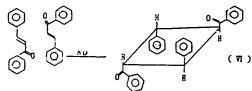
### Application Example 1

An optical recording medium that utilizes the photodimerization reaction of the guest molecule (1)

Diacetylene diol indicated by No. 49 was used as a host molecule, and chalcone was used as the guest molecule. The two were dissolved in chloroform at a mole ratio of 1:2 and spread over an aqueous phase of cadmium chloride with a pH of 6.5 and concentration of 4  $\times$  10<sup>4</sup>M. After removing the chloroform solvent by evaporation, the surface pressure was increased to 35 dynes/cm, and precipitation of the enclosure complex was performed in the form of a film. Subsequently, the surface pressure was kept constant, a glass board with a thoroughly clean surface having hydrophilic properties was gently moved in the vertical direction at a rate of 7 cm/min in such a manner that the board crossed the surface of the water, and a complex monomolecular film was transferred to the board. A complex monomolecular film, an optical recording medium having a recording layer comprised of a complex monomolecular film, and a complex monomolecular cumulative film formed by buildup of 3, 5,

9, 15, and 19 layers were produced. In the above-mentioned buildup process, the board was left standing for 30 min each time after being removed from the aqueous phase, and the moisture adsorbed on the board was removed by evaporation. As for the film formation machine, a Langmuir-Trough 4 produced by Joyce Corp. of England was used.

X-ray application was done for the optical recording medium produced according to a pattern, the dimerization reaction of the guest molecule indicated by equation VI was performed, and information recording was performed. A high-density recording in the ordered molecular [system] was possible.



Chalcone

Playback of the recording was performed by reading out the change in absorption at a wavelength of around 380-420 nm associated with dimerization of the guest molecule. Subsequently, when ultraviolet [radiation] was applied at a wavelength of 270 nm for 1 h, depolymerization took place, and the recording was erased.

### Application Examples 2-12

Instead of the chalcone described in Application Example 1, compounds indicated by Nos. 31-38 were used as guest molecules, and similar results were obtained. (Application Examples 2-9)

Furthermore, when chalcone was used as the guest molecule, and compounds indicated by Nos. 50-52 were used as host molecules, recording, playback, and furthermore, erasure of the recording were made possible as in Application Example 1. (Application Examples 10-12)

#### Application Examples 13-24

Optical recording medium that utilizes the photodimerization reaction of the guest molecule (2)

First, total exposure was performed for each optical recording medium described in Application Examples 1-12 using a high-pressure mercury lamp, and dimerization was performed for all of the guest molecules. Ultraviolet [radiation] with a wavelength of around 270 nm, which corresponds to the maximum absorption of the cyclobutane ring produced at the time of dimerization, was applied to the above-mentioned media to form a pattern, depolymerization of the guest molecule was carried out, and information recording was performed. Recording in the ordered molecular system was possible. Playback was accomplished by reading the change in absorption at wavelengths of approximately 380-420 nm associated with depolymerization of the guest molecule. It was confirmed that erasure of the recording, that

is, dimerization of all of the guest molecules, was possible by means of total exposure of the above-mentioned recording medium with a high-pressure mercury lamp.

### Application Example 25

An optical recording medium that utilizes photodimerization of the guest molecule (3)

Diacetylene diol indicated by No. 53 was used as the host molecule, cinnamic acid was used as the guest molecule, and optical recording media with a recording layer comprised of a complex monomolecular film, and cumulative layers of 3, 5, 9, 15, and 19 layers were produced as in Application Example 1. Subsequently, total exposure was performed for above-mentioned films with a high-pressure mercury lamp, dimerization of the guest molecule (equation VII) was carried out, and polymerization of the host molecule (equation V) was carried out; subsequently, ultraviolet [radiation] with a wavelength of 270 nm was applied according to a specified pattern, depolymerization of the guest molecule was performed, and information recording was performed. Recording in the ordered molecular [system] was possible.

Playback was accomplished by reading the change in absorption at wavelengths of approximately 380-420 nm associated with depolymerization of the guest molecule.

Subsequently, it was confirmed that erasure of the recording was possible by means of a total exposure of the above-mentioned recording medium with a high-pressure mercury lamp. Also, the recording medium that had been totally exposed with a high-pressure mercury lamp was dipped in alcohol for approximately 30 sec and recording/playback of information was performed as described above. No problems were observed. In other words, it was confirmed that the chemical resistance of the recording medium can be increased when polymerization is performed for the host molecule.

## Application Examples 26 and 27

Diacetylene diol indicated by No. 53 was used as the host molecule, and anthraldehyde was used as the guest molecule. They were dissolved in chloroform at a mole ratio of 1:2, and an optical recording media with recording layers comprised of a complex monomolecular film, and cumulative layers of 5, 9, 15, and 31 layers were produced as in Application Example 1.

Subsequently, X-ray radiation was performed on the optical recording medium produced, the dimerization indicated by equation (IV) of the guest molecule was carried out, and information recording was performed. Recording in the ordered molecular [system] was possible. Playback was performed by reading the change in absorption at wavelengths of approximately 370-390 nm associated with dimerization of the guest molecule. When

ultraviolet [radiation] with a wavelength of 313 nm was applied for 1 h, depolymerization took place, and it was confirmed that erasure of the recording was possible.

Similar results were obtained when the anthracene derivative indicated by No. 41 was used. (Application Example 27)

### Application Example 28

A recording medium that utilizes sublimation of the guest molecule (1)

As a host molecule, the diacetylene diol indicated by No. 49 was dissolved in chloroform and spread onto the aqueous phase with a pH of 6.5 and a cadmium chloride concentration of 4 x 10 M. After removing the chloroform solvent by evaporation, saturation was performed for the vapor-phase side of the system with acetone. The surface pressure was increased to 35 dynes/nm [sic] in an atmosphere of acetone, the enclosure complex was precipitated in the form of a film, and the acetone in the vapor-phase side of the system was replaced with air or nitrogen. Subsequently, a glass plate with a clean surface was gently pulled in a vertical motion, while the surface pressure remained constant, at a vertical rate of 2 cm/min in a direction that crossed the surface of the water. The complex monomolecular film was transferred onto the plate, and recording media having a recording layer comprised of a complex monomolecular film and complex monomolecular cumulative films having 3, 5, 9, 15, 19, 40, 60, and 80 layers were produced. In the above-mentioned

buildup process, the board was left standing for 30 min each time it was removed from the aqueous phase, and the moisture adsorbed on the board was removed by evaporation. As for the film formation machine, a Langmuir-Trough 4 produced by Joyce Corp. of England was used.

When a laser beam was applied to the recording medium produced by a carbon dioxide laser or infrared laser according to a specified pattern, the guest molecule, that is, the acetone molecule, was removed in the area radiated alone through vaporization, the intensity of the absorption spectra in that area ( $\lambda_{max}$  = 280 nm) was reduced, and information recording was performed. Recording in the ordered molecular [system] was possible. Also, playback of the recording through readout of the presence of the guest molecule by means of the schlieren method was possible. When the above-mentioned recording medium was left standing in an acetone stream for 1 h, enclosure of acetone took place in the area where the acetone had been removed, erasure of the recording was possible, and repeated recording was made possible. The above-mentioned process consisting of recording, erasure, and rerecording was performed at least several tens of times, and it was confirmed that the product withstood repeated use.

### Application Examples 29-31

Instead of the host molecule indicated by No. 49 used in Application Example 28, the compounds indicated by Nos. 50-52

were used, and similar results to those in Application Example 28 were obtained.

### Application Examples 32-37

Recording medium that utilizes sublimation of the guest molecule (2)

As host molecules, compounds indicated by Nos. 49-52 were used and were dissolved in chloroform and spread onto an aqueous phase having a pH of 6.5 and a concentration of cadmium chloride of 4 x  $10^{-4}$ M. In this case, saturation was performed for the vapor-phase side of the system with chloroform. After vaporization of the chloroform of the solvent (solution side) was nearly complete (about 5 min), the surface pressure was increased to 35 dynes/cm, precipitation of the enclosure complex was performed in the form of a film, and the chloroform at the vapor-phase side was replaced with air or nitrogen. Subsequently, a glass plate with a clean surface was gently pulled in a vertical motion, while the surface pressure remained constant, at a vertical rate of 2 cm/min in a direction that crossed the surface of the water. The complex monomolecular film was transferred onto the plate, and recording media having a recording layer consisting of a complex monomolecular film and complex monomolecular cumulative films having 3, 5, 9, 15, and 19 layers were produced.

When a laser beam was applied to the recording media produced using a carbon dioxide laser or infrared laser according

to a specified pattern, removal of the guest molecule through vaporization, that is, removal of the chloroform, was observed only in the area radiated. Recording in the ordered molecular [system] was possible. Also, playback of the recording through reading of the presence of the guest molecule by means of the schlieren method was possible. When the above-mentioned recording medium was left standing in a chloroform stream for 1 h, enclosure of chloroform took place in the areas where chloroform had been removed, erasure of the recording was accomplished, and repeated recording was possible. The above-mentioned process consisting of recording, erasure, and rerecording was performed at least several tens of times, and it was confirmed that the product withstood repeated use.

Also, when benzene (No. 45, Application Example 36), and dichloromethane (No. 46, Application Example 37) were used for the guest molecule and development solvent, similar results were achieved.

## Application Examples 38-43

Recording medium that utilizes sublimation of the guest molecule (3)

For host molecules, the compounds indicated by Nos. 49-52 were used, and for guest molecules, 1,2-epoxypropane (No. 43) was used. As in Application Example 26, recording media having a recording layer comprised of complex monomolecular films and complex monomolecular cumulative films were produced (Application Examples 38-41). In this case, approximately 1-10M of

1,2-epoxypropane (No. 43) was dissolved in the aqueous phase, and dispersion of the guest molecule in the vapor-phase side in the water was prevented. Methods used for recording, playback, and erasure, and the results obtained, were the same as in Application Example 28.

Also, when acetone and ethylenimine (No. 44) were used as the guest molecules, similar results were obtained. (Application Examples 42 and 43)

## Application Examples 44-47

Recording medium that utilizes sublimation of the guest molecule (4)

For the host molecules, compounds indicated by Nos. 49-52 were used, and for the guest molecules, methyl bromide, No. 48 was used. Recording media having recording layers comprised of complex monomolecular films and complex monomolecular cumulative films were produced as in Application Example 26. Methods used for recording, playback, and erasure, and the results obtained, were the same as in Application Example 28.

## Application Examples 48-54

Recording medium that utilizes sublimation of the guest molecule (5)

For the host molecules, compounds indicated by No. 53 were used, and for the guest molecules, compounds indicated by

Nos. 42-48 were used. A complex monomolecular film and complex monomolecular cumulative films with 3, 5, and 9 layers were produced. The method used for production of said films varied slightly depending on the type of guest molecule used, and the methods described in Application Examples 26-43 were used. Total exposure was performed for the above-mentioned complex monomolecular film and complex monomolecular cumulative films with a high-pressure mercury lamp, polymerization of the host molecule was carried out, and recording media were produced.

Methods used for recording, playback, and erasure, and the results obtained, were the same as in Application Example 26 or Application Example 28. According to the above-mentioned method, adhesion of the host molecule is higher than that of Application Examples 26-43. As a result, the chemical strength of the recording medium is increased accordingly, and it was discovered that repeated application can be increased to at least 100 times.

Table I

	基本价格。	-0
No.49	Mo.10	m = 9 , n = 2
No.50	Na.25	Z-COOH, n = 2
No.51	Na.15	m = 9 , n = 2
No.52	No.30	Z = C 0 0 H . n = 4
No.53	No. 7	= 8 , n = 8

Key: 1 Base skeleton

## Brief explanation of the figures

Figures 1-3 show vertical cross section diagrams used for explanation of application examples of the recording medium of the present invention. Figure 1 shows the recording process, Figure 2 shows the playback process, and Figure 3 shows the erasure process, respectively. Figures 4-5 are explanatory diagrams that show the state of the enclosure complex of the present invention at the aqueous phase interface.

- 1...Host molecule
- 2...Guest molecule
- 3...Hydrophilic group
- 4...Long-chain alkyl group
- 5...Base
- 6...X-ray
- 7...Dimer

8...Visible light

9...Ultraviolet [radiation]

10, 11...Enclosure complex

12, 13...Enclosed complex

14...Long-chain fatty acid

15...Hydrophobic group

16...Aqueous phase

Figure 1

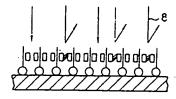


Figure 2

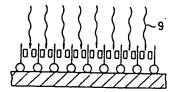


Figure 3

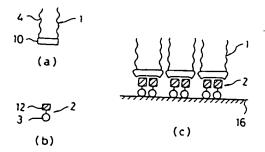


Figure 4

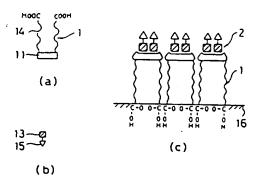


Figure 5

⑩日本国特特庁(JP)

10 特許出關公開

# ⑫ 公 開 特 許 公 報 (A)

昭60-239743

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男 通

## に見明の名称

足具证券

### 2.特許請求の義國

その分子内に製水性器位、硫水性器位及び包皮 語位を有するホスト分子とはホスト分子に包皮さ たるデスト分子とからなる包皮鏡体の単分子膜で は単分子層異種類を組体上に形成して記録層と し、前記ホスト分子とデスト分子の鏡体形成比が 犬質的にデモル比ではないことを特面とする記録 ほ体。

## 3. 免明の詳細な説明

## (1) 技術分野 🖫

本発明は、包接鏡体の型分子鏡、乃至単分子類 男様頭の化学変化者しくは物理変化を利用して記 はを行なう記録媒体に関する。

## 1 (1) 华景技術

ジ末、有機化合物を記録層とする記録媒体としては様々のものが知られている。

別えば、有機化合物を推薦にして記録層として

用いる光記組織体については、例えば特別昭56-16948号公服、特別昭58-125246号公服にも開示されている。いずれも有機色素を記録層とし、レーチピームにより記録写生を行なうレーチ記録 選体に関するものである。特に、特別昭53-125246号公服に開示された媒体は、

## 一般武(1)

が強いことが、記録の属出度化のために変調される。しかしながら、生た品による場合、投資においては 300人程度が展界であり、設内の分子分か、配用がラングルであることは解決しがたいことであった。

レジスト 材料の一つとして光量子効率が大でかつ 頂れた 解案力を有するものとして提案されていたジアナチレン化自物業種膜が、レジスト材料のみならず、 薄膜電気 - 光学デバイス、 電気 - 音響デバイス。 圧・焦電デバイス等にも応用されることが、 特別昭56-42223号公報、特別昭56-42220号公紹などに示されている。

近野においては、ジアセチレン化合物異種膜の製造力がの改良について特別第58-111223 号公屋に示されている。かかる発明にて製造された基板にのジアセチレン化合物異種質は無外線を照射することにより無合させてジアセチレン化合物重合体過を作り、技はマスキングして無外線を照射しなののに至合させ、天重合部分を禁止して切形を作り、連携大下デバイスや集種回路素子として使

用される。

しから、これらはいずれもプアセトン、総合物に限るものであり、母親光でデバイスとして使用するときに、一度記録したものの恐去の可能性については述べられていない。

一方、上之欠点を解決すべく、分子内に製木基、破水基及び少なくとも1個の不超和結合を有する1種類の光重合性モノマーの用分子製又けの分子無異種類を基板上に形成して記録層としたことを特徴とする。反復使用可能な光記疑媒体が特験図58-130332 号の光記録媒体に示されている。

これらのジアセチレン化合物異種膜にしても、 光重合性オンフィンモノマーの単分子膜若しくは 単分子層異種類にしても、光反応性化合物に関系 及、硬水基を導入して、直度基板上に担待させる。 製法を採用している。设って、種々の破綻性膜を 類単に作製することが困難なのに加えて、製水 基、硬水基の導入に伴う光反応性の低下の恐れが のった。更には、其次に高度な高密度記録を行うい 限に重要となる、製面内の分子配向の翻訳につい

て 5 、 後 め て 複雑 な 換作 が 要求 され る 間 題 が あっ. た。

かかる従来例の欠点を解析し、1)各種の磁能性 役を比較的簡単に登製する方法、2)その数、磁能 性分子の持つ各種機能が、連腰化した場合に於い でも、切失者しくは進下されることなく免現した。 様に機化する方法、逆には、3)上記の課題化化分子 いて、特別な操作を行うことなしに、競機強分子 が設力内向に対して、高度の秩序構造を持って 化向される方法を構っ使対した結果、本免明を接 すべ至った。又、かかる成績法を用いる高質に 提供できるに至った。

#### (3) 発明の開示

本文明の目的は、外間により分子単位での化学 又に石しくは物理変化を起こす様な高生度記録機 体を提供することにある。

また、この様な分子単位での高密度記録を行う のに取して生まな出手となる遺体面内での分子配 ぶに関して、従来例よりも男金な遺体を提供する ことにある。 更には、上述記録提体を製造するに 当って、 比較的無単な操作変更により、 ほっな位 質を有する媒体を提供することにある。

本兄男の上記目的は、以下の大名明によって追 送される。

その分子内に現水性器位、硬水性器位及び他分子との包接が可能な器位(包接器位)を有する分子(ホスト分子)とはホスト分子に包接される所種の分子(ゲスト分子)とからなる包接錯体の単分子膜又は単分子層異種膜を担体上に形成して記録層とし、前記ホスト分子とゲスト分子の錯体形成比が実質的に電帯モル比でないことを特徴とする記録媒体。

本発明の記録層を構成する物質は、分子内に製 水性器位、 積水性器位及び他分子との包度が可能 な器位を少なく共1ヶ所有する分子 (これを示スト分子と呼ぶ)とはポスト分子に包度される別様 の分子 (これをゲスト分子と呼ぶ)の二種の分子 からなる。 かかきポスト分子とゲスト分子とから なる包蔵編体の集分子順、乃至単分子層異複韻を

## **Best Available Copy**

計局電 GO-239743(3)

担体よど形成することにより、本を明の記録性体が形成される。因し、これら二種類の分子の内、どちらか一力、近しくは、両方が、光、層、電気等の外別により、化学変化者しくは物理変化を居こすことが必要である。即ち、本是明に於ける記録性は、同述の化学変化や物理変化を利用して記録を行なう。

本文明に用いられるホスト分子としては、上述 のごく、分子内の適当な位置に対象水性器位、色質 立語位及び少なく共1ヶ所の勉強の分子とというない。 ない他を形成可能な認位を制はを形成子子とからないが、 ない他を影成可能ないのでは、 ない他を影成可能ないのでは、 ない他を影成し、 が大きれた。 はない他を影成した。 のでは、 ないのでは、 のでは、 のでは、

ト之間に於けるホストの子を更に具体的に示せ ば、ファセチンシフォール調導体(知、7~知、12、 で、22~~知、27)、ハイドロギノン調理体 (知、13~知、15.20、28~知、23)市が利用し得る ものとして挙げられる。油、以下の側における ニ、ニは、正の気質を、Zは、-CRigまたは、-CCCR と、24は、一品版を水するのとする。

(イアマチシングオール別用体の例) 16.7

312: -: 21, :2;

を、一般点(ロジャ(ロロ)で示される水酸基を持つポスト分子を刺として、ロドに具体的に説明する。

(ここで、X+H またはGR(である。)

すなわち、分子内に現水性部位および最末性部位を有するとは、例えば上述に於いて8、認及び8、認の何れか一方に現水性部位が存在し、地方に最悪性部位が存在するか、8、部及び8、認が両部以外の課との関係に於いて共に現水性、若しくは鏡水性をボナことを言う。8、部及び、8、認の構造に関して、鏡水性器位を導入する場合には特に没る原子数 5~30の長期アルキル基が、又親末性器位を導入する場合には特に決る原子数 1~30の 脂肪酸が増ましい。

№. 8

No. 9

$$CH_{s}-(CH_{s})_{m}-O \longleftrightarrow - \begin{matrix} H & H \\ C-C = C-C = C-C & \bigcirc \\ OH & OH \end{matrix} O - (CH_{s})_{a}-COOH$$

$$30 \ge m+n \ge 5, \quad n \ge 1$$

№. 10

$$CH_{1}-(CH_{1})_{m}-O - \bigcirc -\begin{matrix} Ph & Ph \\ -C - C = C - C = C - C \\ OH & OH \end{matrix} -O - (CH_{1})_{n} - COOH$$

$$30 \ge m + n \ge 5, \quad n \ge 1$$

No. 11

No. 12

30 ≥ n + n ≥ 5, s ≥ 0

(ハイドロキノン誘導体の例)

No. 13

30 ≥ m + n ≥ 13, n ≥ 0

№. 14

(ジアセチレンジオール誘導体の例)

No. 22

$$Z - (CH_1)_a - \overset{H}{\overset{\cdot}{C}} - C = C - \overset{\cdot}{C} - (CH_1)_a - Z$$

$$\overset{\circ}{\overset{\circ}{O}}H$$

$$30 \ge a \ge 3$$

No. 23

$$Z - (CH_1)_a - \overset{\circ}{C} - C = C - C = C - \overset{\circ}{C} - (CH_1)_a - Z$$

$$\overset{\circ}{OH} \qquad \overset{\circ}{OH}$$

$$30 \ge a \ge 3$$

No. 24

$$Z - (CH_1)_n - O - O - O - C = C - C = C - C - O - O - (CH_1)_n - Z$$

30 ≥ a ≥ 1

№. 25

$$Z-(CH_1)_a-O-O-O-C=C-C=C-C-O-O-(CH_1)_a-Z$$

. . . . .

30≥+ +± ≥3, ±≥;

No. 26

$$Z - (CH_s)_a - \bigcirc - \stackrel{H}{\stackrel{\cdot}{C}} - C = C - C = C - \stackrel{H}{\stackrel{\cdot}{C}} - \bigcirc - (CH_s)_a - Z$$

$$\downarrow OH \qquad OH$$

$$30 \ge a \ge 1$$

No. 27

$$z - (CH_1)_a - O - C = C - C = C - C = O - (CH_1)_a - C = C - C = C - C - O - (CH_1)_a - C$$

30 ≥ a ≥ 1

№. 28

$$Z-(CH_1)_a$$
 OH  $(CH_1)_a-Z$ 

30 ≥ n ≥ 5

Nn. 29

$$z - (CH_1)_a - O - O - O - CH_1)_a - Z$$

30 ≥ a ≥ 1

No. 30

$$Z - (CH_{\tau})_a - CO - COH_{\tau} - ZOOH$$

30 ≥ a ≥ 1

一 1 年げた化合物はエスト行子に長期アルギル 基や長期カルボン維帯を最終させて製水性や検水 性を導入した点を続けばそれ目体機関の化合物で あり、又、長期アルギル基等で作用されていない ポスト分子が、様々のデスト分子と結晶性の包提 請体を形成する点に関しても、日本化学会誌他、2 733頁-2(2頁(1383年)に述べられている。

二 5. 各種磁能別に利用可能なゲスト分子の具

#### 化州名示士。

(1) デスト分子の二進化反応を用いた光型超速体に利用し得るデステ分子の具体例としては、オンフィンで自物(No.31 ~ No.34)、フォンフィン化自物(No.35 ~ No.38)、アン・テセン誘導は (No.33)、2-アミンピリジニウム (No.41) 下、

〔オレフィン化合物の例〕

No. 31

No. 32

№. 33

NC-CH=CH-CN

No. 34

$$R_1OOC-CH=CH-COOR_2$$
 (  $R_1=R_4=CH_3$  &  $\not\approx$   $M$   $R_1=CH_3$  ,  $R_2=H$  )

〔ロオレフィン化合物の例〕

No. 35

Ar'-CH=CH-Ar-CH=CH-Ar'

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$$Ar = -\frac{N}{N}$$
 の場合は、 $Ar' = 0$  ・  $0$  ・

No. 36

No. 37

$$CN$$
 $R-\dot{C}H=CH-\dot{C}$ 
 $CN$ 
 $CN$ 
 $CH=\dot{C}-R$ 
 $(R=-COOCH_1.-COOC_1H_1)$ 

No. 38

$$R-CH=CH-C-CH=CH-R$$
 (R=C<sub>0</sub>H<sub>0</sub>-, -COOCH<sub>0</sub>)

ベンゼン(No. 15)、ジュロルメクシ、ベロロナンチなどの製化物(No. 45 、No. 17 、 19 セントラなどの集化物(No. 48 ) 方:

No. 12 
$$R = \frac{0}{C - R}$$
 (  $R = -CH_3$  ,  $-C_3H_3$  )

No. 45

No. 45 CH<sub>2</sub>C<sub>1</sub>

No. 47 CHC1,

No. 45 CH,Br

計画電車0-239713(6)

〔アントラセン誘導体の例〕

Na. 39

〔アクリジニウム誘導体の例〕

No. 40

〔2ーアミノビリジニウム)

No. 41

$$(X^{-} = C1^{-}, Br^{-}, 1^{-})$$

(2) グスト分子の昇華を利用した記録表体に利用し得るグスト分子の具体例としては、ケトン(No. 42)、1,2-エポキシブロペンなどのエポキシド(No. 43)、エチレンイミン(No. 44)、

<del>-.</del> 4-5-

Owen and the Care

10-14 i----- CHy-B1-

このようなポスト分子およびゲスト分子被題の記憶は四分子間は単分子間を発展しては、例えば1.Langmuirら)を発達しては、例えば1.Langmuirら)を発達しては、例えば1.Langmuirら)を発見しては、例えば1.Langmuirら)を発見しては、例えば1.Langmuirら)を発見しては、例えば1.Langmuirら)を発見しては、例えば1.Langmuirら)を発見しては、例えば1.Langmuirら)を発見しては、例えば1.Langmuirら)を発見しては、例えば1.Langmuirら)を発見しては、一分子の単位を表現に1.Langmuiro)のようには1.Langmuiro)のようには1.Langmuiro)を発見しているときは、一分子の可能は1.Langmuiro)のように1.Langmuiro)を表現に1.Langmuiro)を表現に1.Langmuiro)を表現に1.Langmuiro)を表現に1.Langmuiro)を表現に1.Langmuiro)を表現に1.Langmuiro)を表現に1.Langmuiro)を表現に1.Langmuiro)を表現に1.Langmuiro)を表現に1.Langmuiro)を発見して1.Langmuiro)を表現に1.Langmuiro)を表現に1.Langmuiro)とは1.Langmuiro)を表現で1.Langmuiro)を表現で1.Langmuiro)を表現で1.Langmuiro)とは1.Langmuiro)とは1.Langmuiro)とは1.Langmuiro)とは1.Langmuiro)とは1.Langmuiro)とは1.Langmuiro)とは1.Langmuiro)とは1.Langmuiro)とは1.Langmuiro)とは1.Langmuiro)と1.Langmui

ここので甲型気体の点。

 $\Pi(A) = R(T)$ 

「A)目的とする包接舗体のポスト分子とデスト 分子とを前例に必解し、これを思用上に展開させて包接舗体を顕状に折出させる。この場合、ポスト分子の構造がNo.11-Mo.15に示したような分子の み端に関末性器位(カルボギンル集)と確末性器 位(アルギル基)を近4年るものであれば、末期 上に近出する包度舗体はゲスト分子の関末性およ

年上に移しとられる。単語体分子機は以上で製造されるが、 単語体分子層異様機は前型の操作を提 り以てことにより所型の異様度の単語体分子層無 徒級が形成される。

甲請体分子層を相体上に移すには、 上凸した草 孔段せき広の塩、水平付着佐、河転円 毎底などの 万任による。水平竹石辻は担保を水面に水平に産 触させて移しとる方法で、回転円筒法は、円筒型 の別体を水面上を回転させて単葉体分子層を組体 み近に移しとる方法である。前述した垂直径せき ふっぱ、 表面が 見水性である担体を水面を横切る 方向に永中から引き上げるとホスト分子の製木基 が担体傷に向いた重菌体分子層が担体上に形成さ れる。前面のように担体を上下させると、各行程 ごこに1枚ずつ単語体分子層が彼み重なってい く。波蘭分子の向きが引上げ行程と機せき行程で さになるので、この方法によるとも層間はポスト 分子の製木茶と製木基、ホスト分子の砂木茶と砂 ボ基が向かい合うY 質量が形成される。それに対 し、 ボギ付 着抗は、 担体を水道に水平に接触させ

て移しとる方法で、ホスト分子の最末基が担体側に向いた単菌体分子層が担体上に形成される。この方法では、果被しても、成膜分子の向きの交代はなく全ての層において、最末基が担保側に向いたX 型膜が形成される。反対に全ての層において限点基が担体側に向いた果被膜は 2 型膜と呼ばれる。

回転円間法は、円篇型の組体を水面上を回転させて単分子層を組体表面に移しとる方法であるされるのではかり、一般を担体上に移す方法は、これらの定されるかけではなく、大面被担体を押し出しているがにはなって、水相中に担体を押し出している方法などもとり得る。また、前述した 製水基 面 処理 不の 担体への 向き は 原則であり、 担体の 表面 処理 子によって 変えることもできる。

以上の成類過程に於いて最物質の面内方向の配向性制理は従来、主として表面圧の制理に使って成されていた訳であるが、最物質が余程単純な構造の化合物、例えば異節脂肪酸等の場合を除き、 品い秩序性を得ることは極めて困難であった。 尽

(B) 水名性をボザゲスト分子を水相に溶解させる。かに示スト分子を容割に容解せしめてこれを 本相上に展開させる。この野回時にポスト分子。 デスト分子間で包接着体形成が行われて酸状に析 出する。ポスト分子とゲスト分子の組み合わせ及 びニドの成膜操作については (A) に示した方法 に果ずる。

(C) 木田性を小すゲスト分子を水相に溶解させ

る。 次に、自的とする公園諸様の不ストの子とデ チェの子とを母属に発酵し、これを利用上に展開 させて信信語体を顕状に新出させる。 ナストのデ こゲスト分子の組み合わせ及び以下の変数操作に ついては〔A〕に示した力伝に挙する。

(E) 密閉系の変数を用いて気相側、即ち装置内の空間をデスト分子ガス雰囲気とするい 次に目的とする 包接錆体のホスト分子とデストの子と を容別に 前解し、これを末相上に展開させて 包接 競体を 野 状に折出させる。ホスト分子とデスト分子の組 み ひわせ及び以下の変数操作については、 【A】

らぶした方法に挙ずる。

è

上との方法によって利体上に形成される血量体分子競及び重調体分子無異数限は高密度でしから 高度の秩序性を有しており、これらの競 で型 監督 を構成することによって、包接器体の機能に定位 てた型量、熱的型量、電気的型量あるいは最低的 型量下の可能な高密度で高層電度の距離機能を有 する型量媒体を得ることができる。

り 張した 単菌体分子段及び単菌体分子 無臭技能 を記録媒体の記録層として用いる場合以下に示す ほこ者等の記録法が考えられる。

1. デスト分子の光二量化反応を用いた光記制理 4. 別えばポスト分子に No. 7~15. No. 22~30 の別れかと、 No. 31-38 字の光二量性二重結合を 引するデスト分子とを組み合わせるとポスト分子 対ゲスト分子の組成比 (mol 比) が1:2の 包接 気体が形成される。この単端体分子膜、 おしく は、 単端体分子層異複数にあるパターンに 従って ボンマ環、 X 線、 紫外線など至合に必要なエネル エーを決定しうる光を照射すると照射 器位におい て II よに示すようにゲスト分子間で二層化反応が おこる。

記録された情報の読み取りは例えば可視光の理 材によって行なう。すなわち、重合によって単量 体外の共食系が用れるので、可見えの簡な疲惫に 足比をきたす。 最大限収数をは底線を側にシット するので、吸収スペクトル変化を読みとることに より当程の再生が行なわれる(第2以)。

内生は、可殺光による吸収スペクトルを化り込み取り与外にも、但是体野と二量化後の体制をである。この方法は、但是体野と二量化後のの相談をである。この方法は、但是体野と二量を保持の自動体を対するには、なり、自動体が子膜を関するとは、自動を関するとは、自動を関するとは、自動を関するとは、自動を対し、対象の上に、自動体が子膜を形成し、対象の上に、自動体が子膜を形成し、対象の上に、自動体が子原と、自動体が子原と、自動体が大震を形成し、自動体が大震を形成し、自動体が大震を形成し、自動体が大震を形成し、自動体が大震を形成し、自動体が大震を形成して、自動体が大震を形成して、自動体が大震を形成して、自動体が大震を形成して、自動体が大震を形成して、自動体が大震を表現して、自動体が大震を表現を表現して、可能体が大震を表現して、自動体が大震を表現して、自動体が大震を表現して、自動体が大震性を表現を表現る。

:量体はシクロプタン環に基づく、最長2770mm の受収を持つが、この成長2790mm の気外えを隠れ することによって二量体は元の単量体ニカチに及 る。ほって一度記録された情報の練去が可能とな

及って、単葉体分子膜若しくは単葉体分子層異 技限にを面露光することにより、基板との付着力 を発躍的に増大せしめることが可能である。特に 耐妥品(耐郁剤)性が増大する。かかる、全面露 光により、ゲスト分子が光二量性を示す場合には デスト分子も、二量化してしまうが、これをえな は低体として用いる際には、同面例とは連にパ る。(男3分)

なお光に最近のデストかうとしてアントラセン 33 年後 30,33の超さ化分物を用いるありできる。 この場合光に異化反応は浮皮に従って進行する。

又、ホスト分子として Ma.7 を用いた場合には、X級、ガンマ級、無外級等の重合に必要なエスルギーを供給し得る光を照射すると、照射器位に於いてリよに示す様にホスト分子間で重合がおこり、ポリジアセチレンが形成される。

ターンに従ってシクロブタン類の吸収被長に等しい故長の光(紫外光)を照射して解重合させるこ こにより記録乃至表示が出来る訳である。

二上述べた光記製媒体に於いて股厚は、特に 130 ~3000人のものが好ましい。

## 1. ゲスト分子の昇車を利用した記録媒体

別えばホスト分子として No.7~15, No.22~00 同れかと、 No.42~48 平のゲスト分子を組合わせると、ホスト分子対ゲスト分子の組成比(nol 比)が1:2の包接強体が形成される。この単語体分子提送しくは単端体分子層 異種膜にあるに、単語なり子が包接 強体分子 間 異様 膜にある より がまして 気化するに十分 な エネルギーを 4 する とっては、ゲスト分子はホスト分子に包接が成されては、ゲスト分子はホスト分子に包接が成されたことになる。

記録された情報の読み取りは、ゲスト分子として No.42、を用いた場合にはこれらの化合物が持つカルボニル基に基づく常外光景収の有無を読み

こもことにより返される。又、シーダスや電子は 運動前後の腰の構造変化をシュリーシンルにより 設み取ることもでき、この方化は、ゲストの子と して No.42~48を用いた場合にも有効である。 同、 No.42~48を用いた場合にも有効である。 関連機能をSe、200、C45年の光導電体層上に形成化 を可収出版をSe、200、C45年の光導電体層と応形成化 ことにより四接端体器とゲスト分子のみの部位 この栄光度の点を電気的に読み取ることも可能で ある。

ぶ三の記録媒体に於いて設度は、 特に 103~ 1020人のものが行ましい。

これら実験力法はその製理からも分も合り、 身 名に顧易な方法であり、主記のような優れた記録 破影を有する記録媒体を係コストで選供すること ができる。

ニュ こべた、水及明における単語体分子膜また は単語体分子異様膜を形成する則体は特に限定さ たないと、 担体表面に界面括性物質が付着してい るこ、単語体分子層を水面から移しとる時に、 単 語体分子膜が乱れ及好な単語体分子膜または単語 4 分子無常は思めてきないので担保表面が積極な ちのを使用する必要がある。使用することのでき も相似の例としては、ガラス、アルミニクシなど の変異、ブラスチック、セラミックなどが挙げら れる。

担保主の申請体分子競技たは申請体分子農業技程は、上分に強く選定されており担体からの対理、対応を生じることはほとんどないが、付達の対定性化する目的で担体と申請体分子競技を設けることもできる。 さらに申請体分子無形成条件例えば水田ではあらいは表面圧の選択等によって付着力を強化することもできる。

単分子級または単分子層異複膜の上に保護機を 設けることは、単分子親または単分子層異複膜の 化学的安定性を向上させるためには、好ましいこ とであるが、接限分子の選択によって保護機構設 けても設けなくてもよい。

以下に太楚明の実施例を示して更に具体的に設

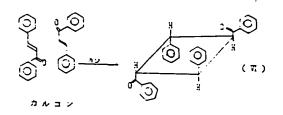
引する。 No.43~ No.53の化分物は、第1長にポ す。

#### **宝地侧**1

「デスト分子の光二量化反応を用いた光記録媒体 (1)

た。なお成級装置としては、美国 Josce社製の Langauir-Troughtを使用した。

作成した光辺是媒体にパターンに従って、 X 級 悪財を行い、式刀に示すゲスト分子の二番化反応 を行ない情報を記録した。分子オーダーの高生度 辺疑が可能であった。



記録の再生はゲスト分子の二菱化に伴う彼長380mm~ 420mm付近の吸収変化を読み取る事により行った。 次いで数長 270 mm の無外光を1 時間照射したところ、解重合がおこり、記録が消去がされた。

#### 灵基剂 2~12

天塩別1のカルコンの代わりにゲスト分子とし

て 30.31~ 30.38の充分物を用いた場合も回様の 最果を得た。 (実施的 2~3)

ス、ゲスト分子をカルコンとし、ホスト分子を No.52~ No.52とした場合にも、実施別1と何 は、光に張る記録、再生、更には、記録の前方が 可能であった。(実施9110~12)

#### 定基例13~24

デスト分子の光二量化反応を用いた光記製媒体

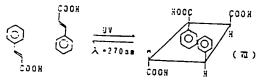
**実施到1~12で述べた各光記離群体を先づ届注** 水銀灯により全面糞光せしめて、介てのゲスト分 テを三量化した。かかる媒体に二量化に作って生 よされた シクロブタン国の吸収権大に利当する数 殳270±m 付近の気外光をパターン状に開射し、ゲ スト分子を解棄合し情報を記録した。分子オー グーの記録が可能であった。記録の再生は、ゲス 三分子の解重台に伴う故長 380~42000 付近の褒 以变化を疑み取る名により行った。更に再び扁圧 **示説灯を用いて上記録媒体を全面露光することに** より、辺縁を消去、即ち、全てのダスト分子をこ

最化することが可能であることを確認した。

#### 宝马9125

デスト分子の光三量化反応を用いた光型超媒体

ポスト分子として No.53のジアセチレンジォー ル、 デスト分子としてケイ皮盤を用いて、 実施例 1.と同様の操作により単議体分子競及び、 これを 3 、5 、9 、15、19層に異確した。単繪体分子層 実 徒 競 を 記 旦 潜 と す る 光 記 起 媒 体 を 製 造 し た 。 次 に高圧水盤灯を用いて、これらの腹を全面電光し て、ゲスト分子を二量化(武団)、ホスト分子を 重白(式 V )させた後、パターンに従って、 抜 長 273 38の無外光を思射して、ゲスト分子を解重合 させて情報を記録した。分子オーダーの記録が可 逆であった。



記録の再生は、二量化したゲスト分子の解重合

に付う競長380~420 ma付近の雙収度化を提み取 るちにより行った。

更に再び高圧水銀灯を用いて上記景観体を全面 選先することにより記録を用去することが可能で **あることを確認した。なお∵度高肝水銀灯で全面** 第之した本記録媒体を、アルコール中に約30分間 浸渍した後、上記方法により情報の記録/再生を びったが、特に問題点はなかった。四ち、ポスト 分子を重むさせる寒により疎記録媒体の化学的強 **走が大となることが確認された。** 

## 艾集例26,27

ガスト分子として No.53のジアセチレンジオー ル、デスト分子としてアントラフルデェドをモル 立1:2の割合でクロロホルムに移かし、実施資 して河根に操作により単盤体分子撥及びこれを 5 、9 、15、31層に関係した印象体分子層温積膜 を記録層とする光記録媒体を製造した。

作成した光記経媒体にパターンに従ってX.線理 射を行ない、式(7)にポイグスト分子の「量化 反応を行ない情報を記録した。分子オーダーの記

繋が可能であった。 記録の再生はゲスト分子のニ 量化に作う被長370~ 390mm付近の吸収変化を疑 み取る事により行った。次いで、彼長 313smの無 55. 光を1時間囲射したところ解重合が起こり、 記 臭の前去が可能であることを、確かめた。

No.41のアントラセン誘導体を用いた場合にも 河様の結果を得た。(実施例27)

#### T A 91 28

デスト分子の昇車を利用した記録媒体(1)

ホスト分子として、 No.49のジアセチレンジ オールをクロロホルムに痒かした後、pH6.5 、 塩 化カドミウム温度 4 × 10 \* Mの水相上に展開させ た。 母妹のクロロホルムを庶是除去させた後、 系 の気相偏をアセトンで包和させた。このアセトン 雰囲気下、表面圧を35dynes/amにまで高めて包接 遺体を顕状に折出させた後、気相側のアセトンを 空気若しくは窒素で最終した。次いで、 表面圧を 一定に保ちながら、表面が十分に積移なガラス基 仮を上下速度2cm/min で木面を裏切る方向に静か に上下させ、母婦体分子顕を基板上に移しとり、

1

**収益4分子競及び3、5、9、15、19、40、60、** 11.歴に実験した単語体分子層電視線を記録器とす。 る記録媒体を製造した。この異様行程に於いて、 及びを永相から引き上げる構度に30分間は上級 置して英板に付着している水分を展発除去した。 这部装置としては、美国Joyce 化型のLeagnuir ·Trauxb (を使用した。

没能ガスレーザ又は赤外線シーザを用いて作送 した記録媒体にパターノに従ってレーデえを照射 したところ、無射器位だけゲスト分子、即ちアセ : ノ分子が、気化除去され、その部分の吸収スペ フトル強度 (入aaa+280ma)が減少し、惰程の記録 が遠された。分子オーダーの記録が可能であっ た。又、デスト分子の有無をシュリーレン法を用 いてほみとることによる記録再生方法も可能で あった。この設定量媒体をアセトン気流中に1野 間以難したところ、アセトンの除去された選位に **呼びアセトンが包抜され、記録が前去されると共** に、 再記録が可能であった。この記録商去=再記 趾のプロセスは少なくとも数十回の使用に耐え、

異漢使用が可能であることを確認した。

#### T M 31 29 ~ 21

実施到23のナスト分子 No. 43のせわりに No. 50 ~ 30.50を用いた場合にも実施強部と阿様の結果 が得られた。

#### 宝海当32~37

デスト分子の昇車を利用した記録媒体(2)

ポスト分子として No.49~ No.52を用い、クロ ロボルムに启かした後、pH6.5 、塩化カドミクム 遺版 4 × 13 \* Mの水相上に展開させた。この間、 糸の気相側をクロロホルムでほぼ風和させた。 お ほ(枝貫)のクロロホルムがほぼ気化するのを みって(約5分)、表面圧を35dynes/cmにまで高 めて包接頭体を膜状に折出させた後、気相傷のク コロボルムを空気、右しくは窒素で最良した。次 いて、表面圧を一定に保ちながら表面が十分に積 浄なガラス基板を上下速度、2cm/min にて水面を 横切る方向に静かに上下させ、単葉体分子膜を漏 低上に移しとり、恒益体分子競及び3,5,9, 15、19層に異枝した単語体分子層異枝膜を記録層

こする記録媒体を製造した。

以前ガスレーザ又は赤外線レーザを用いて作成 した記録媒体にパターンに従ってレーザ光を照射 したところ、無射器位だけ、ゲスト分子、四ちヶ ロコテルムが、気化株去され辺程が成された。分 デオーダーの記録が可能であった。このゲスト分 子の部分的除去に伴う腰の形状変化をシュリーレ ノ広を用いて読みとることにより情報の再生が可 絶であった。彼記益媒体をクロロホルム気流中に 1 時間放置したところ、クロロホルム分子が再包 接され、記録が消去されると何時に再記録が可能 であった。この記録前去=再記録のプロセスは、 少なくとも数十回の使用に耐え、反復使用が可能 であることを確認した。

なおゲスト分子及び展開の概として、 ペンゼン (No.45、実施例36) 、ジクロルメクン(No.46、実 光明37)を用いた場合にも同様の結果を得た。 发展到38~43

## ゲスト分子の昇重を利用した記載媒体(3)

ポスト分子として No.49~ No.52、ゲスト分子

として1.2-エポキンプロパン(NO.43) を用いて支 塩例26と同様にして電錯体分子膜乃至、電鏡体分 子層黒種膜を記録層とする記録媒体を製品した (実施到38~41)。この版、予め末相集に1.2-三 ポキシブロバン(No.43) を 1~10M程度名解させ て、気相側のゲスト分子が、水中に拡散するのを 防止した。博報の記録、再生、及び消去の方法並 びに起果は実施例28と同様であった。

なお、ゲスト分子としてアセトン、エチレンイ ミン(No.44)を用いた場合も同様の結果を得た。 (宝塘街(2~(3)。

#### 交递为41~47

ゲスト分子の昇重を利用した記録媒体(4)

ホスト分子として No.43~ No.52、ゲスト分子 として具化メチル No.(Bを用いて実施例26と同様 にして単語体分子順乃至単語体分子層温祉膜を記 経歴とする記録媒体を製造した。情報の記録、 再 生及び羽上の方法をびに結果は実施例28と同様で あった。

#### 字 基 例 48~54

デスト分子の共産を利用した記録媒体(5)

J

マスト分子として No.53を用い、デスト分子に No.42~ No.46を用いて申請体分子膜乃至3. 5.9号に果被した申請体分子層集機器を作成し た。この作成方法はデスト分子の種類によって、 石子異なり、実施例26~43に記した力法により作 成した。かかる単議体分子製乃名申請体分子層異 様数を高圧水銀行を用いて全面露走してポスト分子を重合させて記録媒体を製造した。

市場の記録、再生、及び消去の方法をびに結果は、実施到28歳かは実施到28と同様であった。本方法によればホスト分子の基板付着力が、実施到26~42に比べて、増大する。従って記録進体の化了的供産が相対的に大となり、反復使用问数を少なくこち 100回まで増大できることがわかった。

	苏木蜂鸡	
No.43	Mo.13	m = 9 . : = 2
Na.50	No.25	Z+C39H, a = 2
No.51	No.15	m = 9 , a = 2
No.52	No.30	Z-COOH, n = 4
No.53	No. 7	m = 8 . n = 8

**ዓ :** አ

#### に図透の離果な説明

第13~第33は、本発明に係る無記移政体の 実施例を説明する政策面図であり、各々、第1図 は無態場で記載を過程、第2回は再生過程、第3 回は前去過程を示しており、第4回~第5回は本 見用に張る回接離体の水相上に於ける状態を説明 する説明図である。

1 … ポスト分子 2 … ゲスト分子

3 --- 提水佐思位

4 … 長期アルギル部位

5 --- 基板

6 · · · ٪ 78.

7 --- 二曼花器位 8 --- 可观光

9 --- 景外線

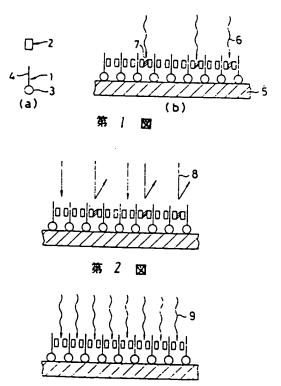
14.11---包层部位

12, 13--- 複名应語位

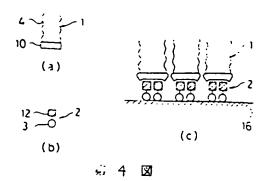
14--- 長頭脂肪酸氢位

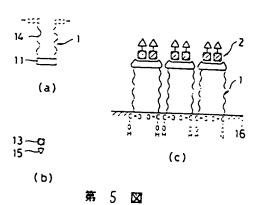
15--- 商水性湿位

16--- 水相



第3四





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